



## 洗米、煮米生产线

Automatic Rice washing and cooking production line



## HYM-II 型

### 全自动米汉堡机

HYM-II type automatic rice hamburger machine



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## HYM-IV 型 全自动寿司、饭团生产线

HYM-IV type Automatic Sushi, Onigiri Production Line



## HYM-III 型 饭团成型机

HYM-III type rice ball forming machine



型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity (pcs/h)	功率 Power
HYM-I	1200x800x1400	100-2500	2.7KW
HYM-III	800x700x1500	100-4000	2KW
HYM-IV	1000x950x1700	100-6000	3.5KW



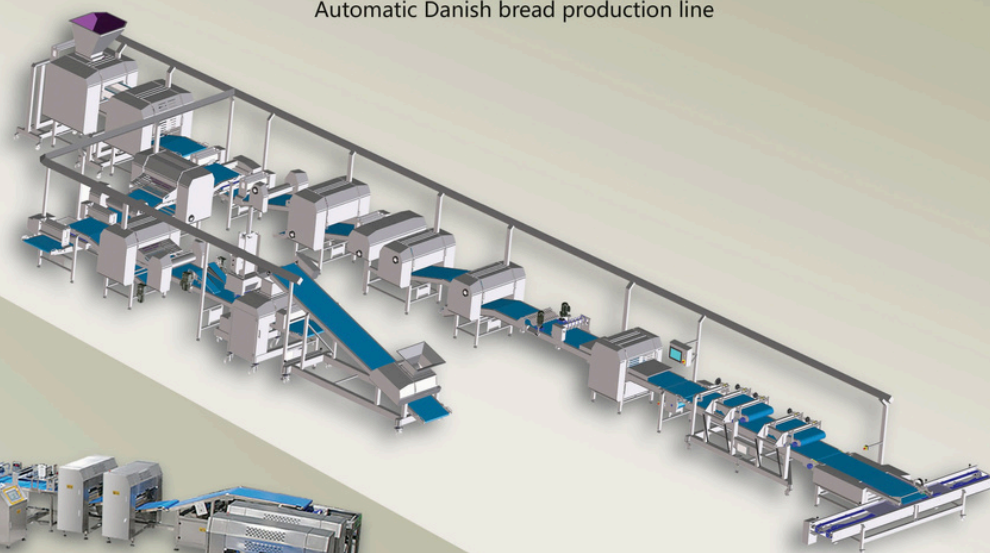
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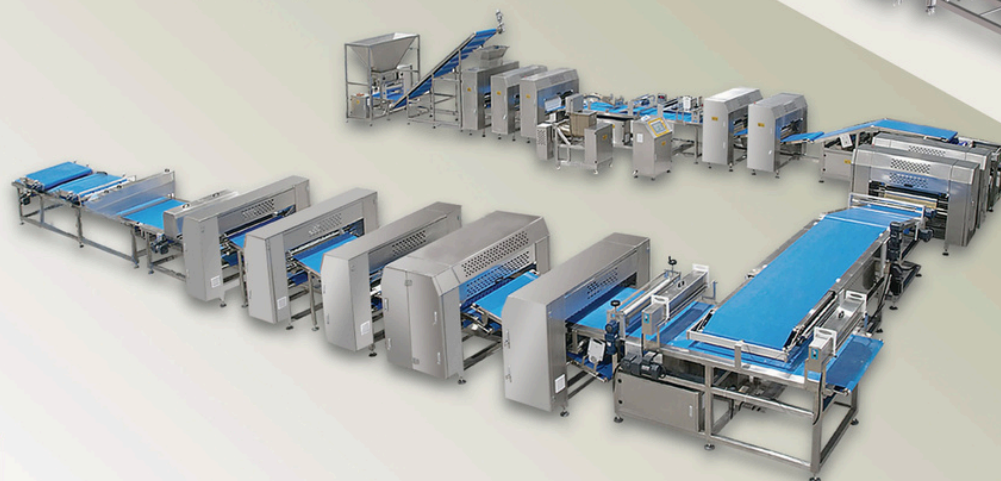
## 全自动丹麦面包生产线

Automatic Danish bread production line



## 自动包酥生产线

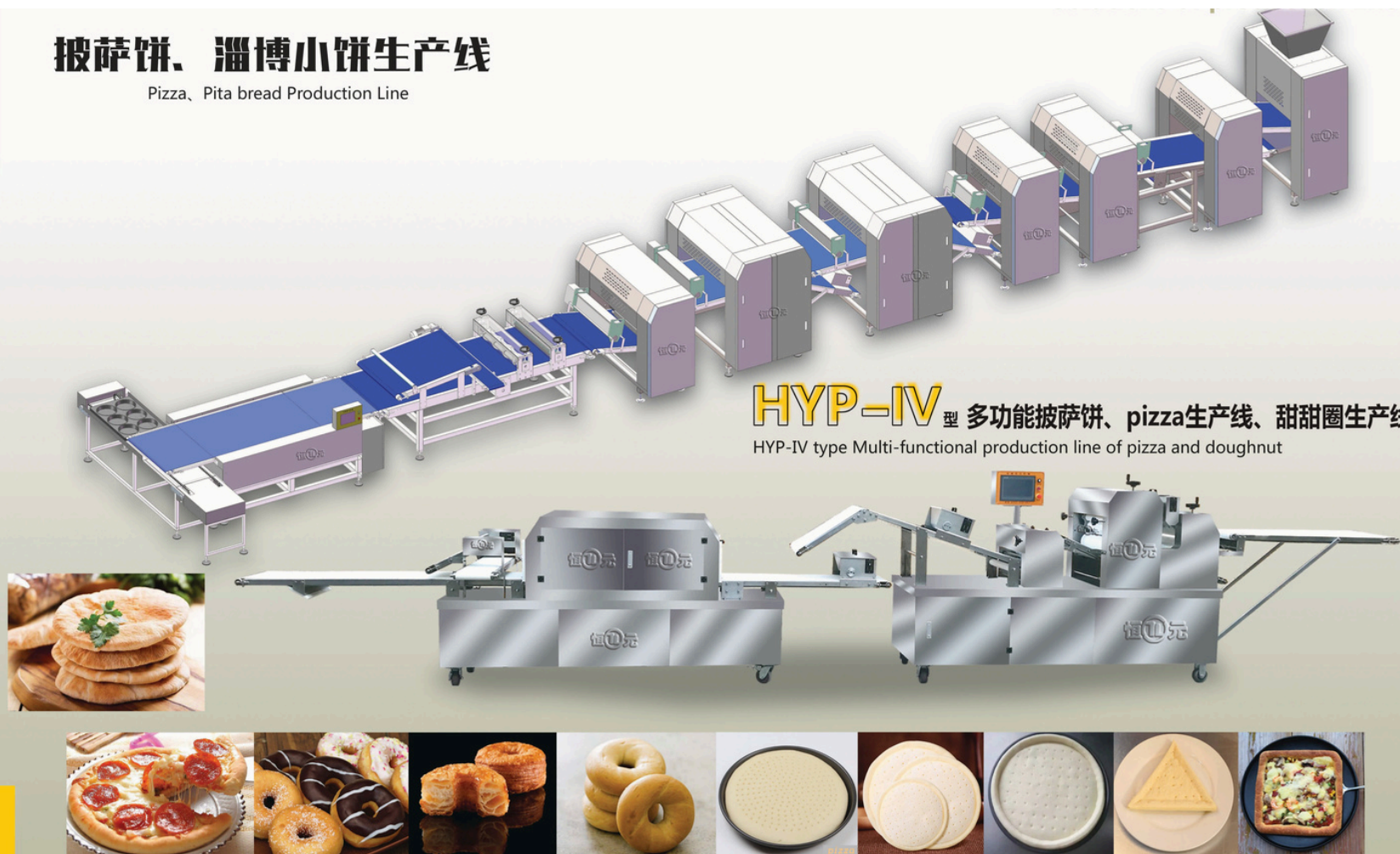
automatic puff pastry wrapped butter production line



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## 披萨饼、淄博小饼生产线

Pizza, Pita bread Production Line



**HYP-IV** 型 多功能披萨饼、pizza生产线、甜甜圈生产线  
HYP-IV type Multi-functional production line of pizza and doughnut



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## 手抓饼、葱油饼、干丝饼生产线

Hand grab cake, Naan bread, Shallot pancake,  
Laccha paratha production line



## HYF-II 型拍扁覆膜机

HYF-II type Flattening and laminating machine



产 能 Capacity	功 率 Power	尺 寸 Dimension	重 量 Machine weigh
10-80 片 / 分 10-80pcs/min	1.5KW	1690 × 920 × 1358mm	220KG

### 生产流程

面团输送——延压打薄——制成面带——延展——制成薄皮——自动上下抹油——自动撒葱下料——自动层酥  
齐卷——面卷封口切断——自动卷型——饼皮状定型——上下覆膜

### Production Process:

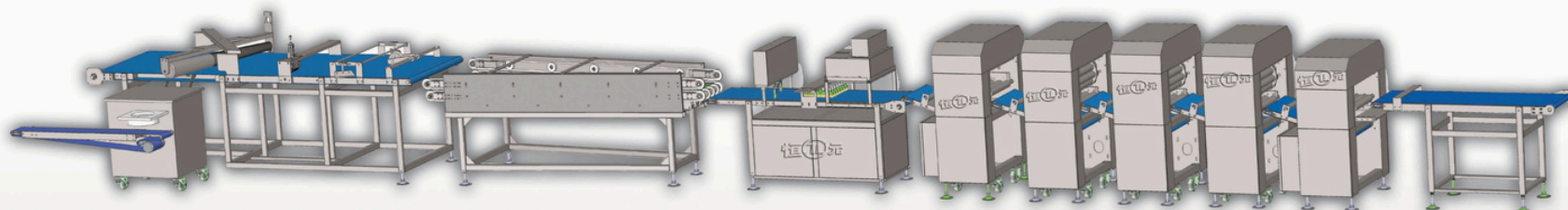
Dough conveying—pressing and thinning—made into dough strips—stretching—made into dough sheet—automatic oiling (above and bottom)—automatic sprinkling chopped shallot — automatic rolling dough—cutting the dough — automatic rolling and forming — shape into dough ball—film lamination



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## 潼关肉夹馍、 驴肉火烧生产线

HYB-F Baiji cake , Tongguan Rou jia mo and pie production line



## 馅饼、 麻酱烧饼生产线

Automatic Pie production line

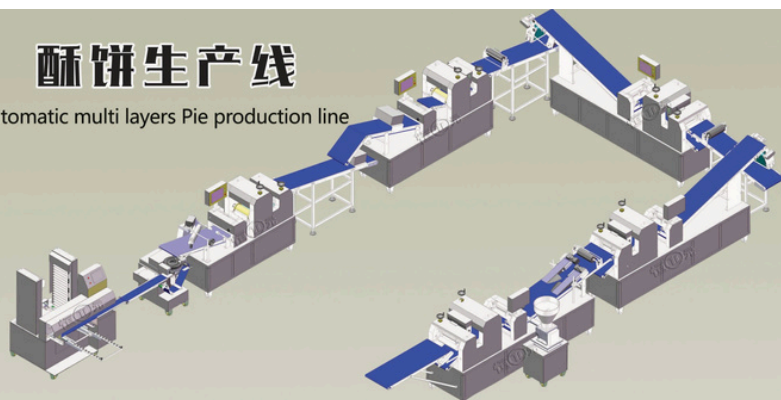


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## 酥饼生产线

automatic multi layers Pie production line



HYS-XTYPE puff pastry production line is made up of Automatic Puff pastry machine, host machine, flower pattern forming machine, charger, pancake rolling machine, and automatic tray arranging machine. Internationally Known Brands like Germany's SIKE, Taiwan's driving motor, Taiwan's frequency convey belt and Italy's SAMPLA conveyor belt are

Equipped for the entire unit.

Components contacting food directly adopt h-quality stainless steel to ensure stable, reliable and sanitary production.

The production line is suitable for producing distinctive puff pastries with different features

(Fujian mung bean pastry (cake), sweetheart pastry, Xiamen pie, Jinhua puff pastry, Huangshan baked cake, Su-style moon cake, fried puff pastry sugar pie, Sichuan tang's sesame cake, puff pastry with five-nuts stuffing, as well as snack bun with Different local flavors and hamburgers).

The complete set of equipment has lower energy consumption and safe operation.

Only three or four workers can operate it.

## HYF-12000 型

连续分割滚圆机、汉堡、热狗成型机

HYF-12000 type automatic dough dividing and rounding machine



该设备无需面团加压、可根据客户产品的配方对接圆的压力和强度进行调整，产量高。同时可以配套其他的面包、汉堡、热狗及其他面点生产线使用。

This machine is to divided and shaped mixed-dough block into round dough automatically. According to customer's recipe, adjusted the pressure and strength of the machine. It can also be used in conjunction with round bread, ham burgers, hotdogs and other pastry production lines.

型号 Type	成品重量 PRODUCT WEIGHT	重量 MACHINE WEIGHT	产量 Capacity (pcs/h)	功率 Power
HYF-12000	30-200g/pc	850kg	1000-12000	5.8kw



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## 白吉馍生产线

Automatic baiji cake production line



**HYD** 型

多功能西安肉夹馍双面定形机

HYD type multi-functional Xi'an Rou ja mo double-sided forming machine

虎背钢圈菊花心  
首选设备



**HY-20** 型 自动垫纸机

HY-20 type Flattening and laminating machine



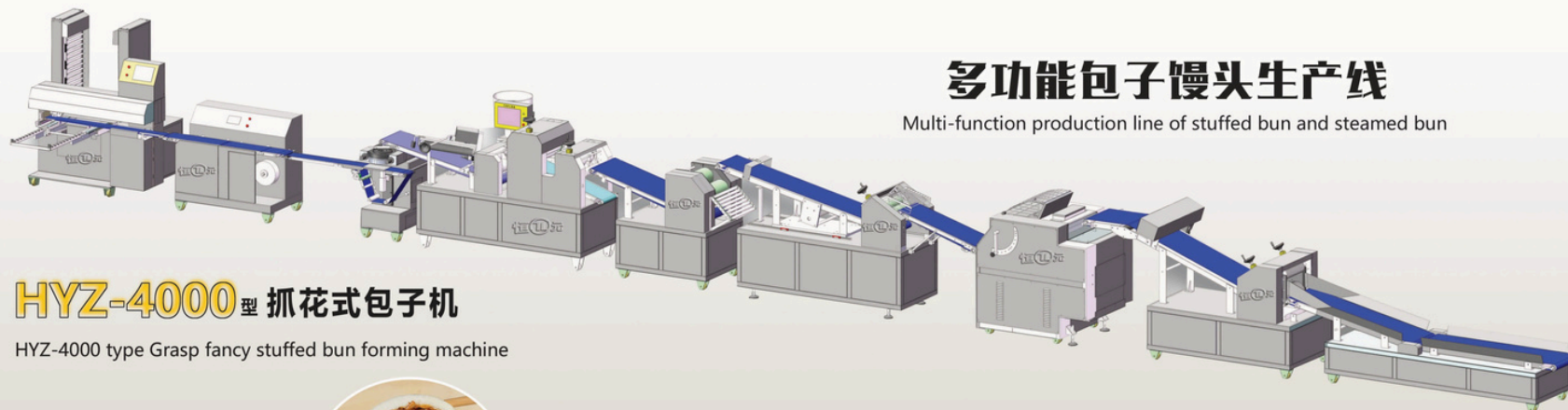
**HYF-II** 型 拍扁覆膜机

HYF-II type Flattening and laminating machine



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## 多功能包子馒头生产线

Multi-function production line of stuffed bun and steamed bun

### HYZ-4000型抓花式包子机

HYZ-4000 type Grasp fancy stuffed bun forming machine



Grasp fancy stuffed bun forming machine can produce stuffed bun with 18 fold or 24 fold, Imitating Handmade patterns processing, and the blades are easy to operate or replace.  
This machine has stable performance and a beautiful appearance.  
It can be used with paper padding machine ,tray arranging machine to complete the automatic production line of steamed buns.

Machine Size	Weight	Power	Capacity
1500x700x 1400mm	270kg	0.8kw	2000-4500个/小时 2000-4500pcs/hour

#### Production process:

Dough conveying – Dough pressing and dividing – Continuous and automatic dough pressing – Automatic conveyance of dough sheet – Stuffed bun and steamed bun forming – Put paper on tray automatically – Tray arranging automatically.

The whole production line uses multiple advanced technologies including photoelectric sensors, electromagnetic induction, servo positioning systems, human-computer interface, and microcomputer programming technology. A higher degree of automation can ensure continuous production without the help of workers.

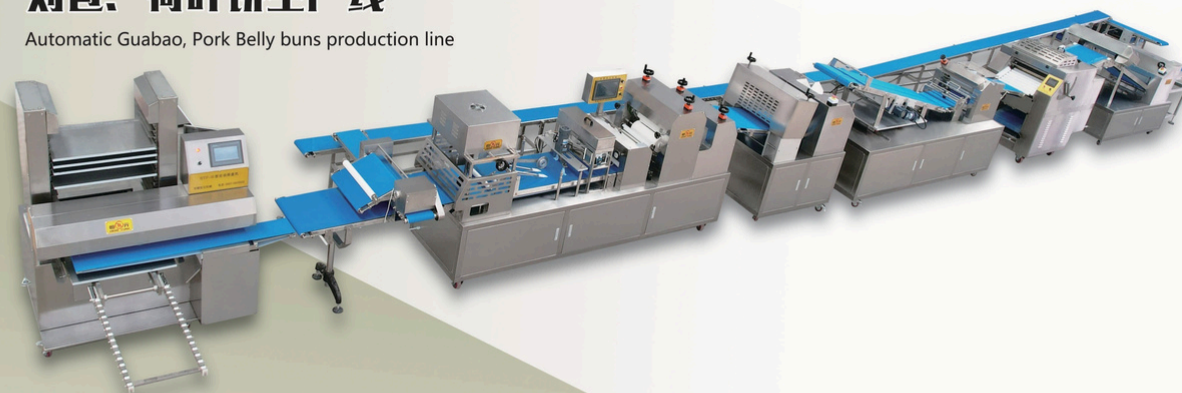


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## 刈包、荷叶饼生产线

Automatic Guabao, Pork Belly buns production line



## HYH-IV 型 荷叶夹、制饼机

HYH-IV type lotus-leaf cake maker

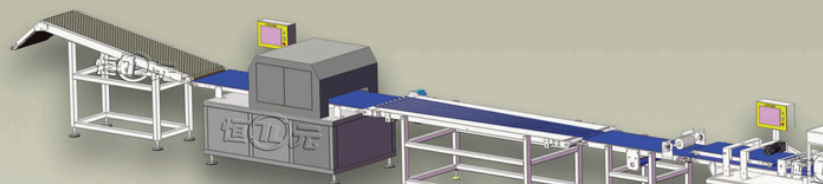


Overlapping technology can ensure no wrinkling, appropriate for soft dough; special cutting and driving mechanism leads to complete efficiency, durable use and lower noise; distinctive fueling technology can make the operation uniform and convenient and have good layered effects; humanized control panel makes the control reliable and accurate. Higher degree of automation and accurate quantity determination make products have unified size; the thickness, shape and cutting section of dough belt can be adjusted randomly; reasonable structure realizes easy dismantling and maintenance and convenient cleaning. The machine has lower requirement on the quality of flour, appropriate for all sorts of workplaces; the products are diversified and can be used to make lotus-leaf cake, butterfly-shape cake, leaf-shape cake, Hupa bun, moon meat pie, baked cake, Roujiamo, Baiji cake, fish cake, frog cake and so on (fancy style can be customized).



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HYT-II 自动油条成型机仿手工艺, 自动刷油, 切条均匀, 大小可调; 炸出的成品不会脱层, 外酥里嫩, 颜色好。

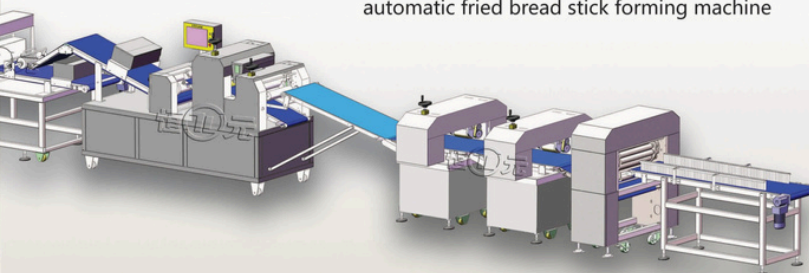
HYT-II type automatic fried bread stick forming machine adopts handwork-imitating process, realizing automatic oil brushing, uniform slicing and adjustable size; fried finished products won't have layer separation phenomenon, but are crispy on the outside and soft on the inside with good color.

参数 parameter

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYT-II	21000x950x1500	1000-20000	7.5KW
HYT-I	7200x750x1500	1000-5000	3.8KW

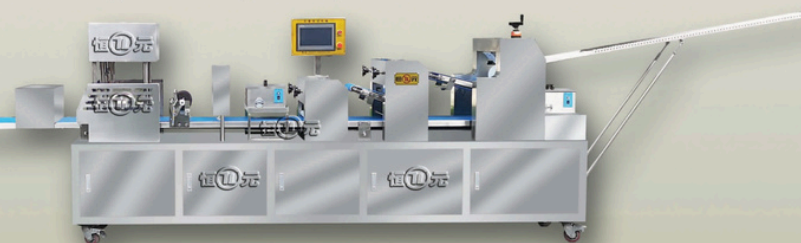
## 自动油条生产线

automatic fried bread stick forming machine



## HYT-I 型 油条成型机

HYT-I type Fried dough sticks production line



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## 多功能面包生产线

multi-functional bread production line



面皮经过两道压面轮及擀面装置之碾压延展,使面皮更有光泽、品质更加稳定;每道压面轮皆有厚薄调整装置来设定面皮之厚度以增加或减少产品之重量;面皮在主机输送带上,由自动开花器对面皮进行条状、网状等开花;面皮再经由卷轮及辅助卷轮将面皮卷成条状;卷面的过程中可以加馅;若欲生产切块产品,可打开切台电源,并设定其切断长度以决定产品之长度尺寸及重量大小;具同步调速功能,操作更加方便;成型机可做加馅汉堡、酥饼等;生产出的成品加上自动排盘机,操作更加方便。主要用于生产各类面包、汉堡、酥饼,如法式小面包、法式软面包、毛毛虫面包、龙虾卷面包、蜂巢面包、拉丝面包、长棍面包、夹馅切块面包、夹心汉堡、瑞士卷等。

Slices of dough are brighter and have more stable quality after rolled and extended by roller and face welding device; each roller has adjustable device to set the thickness of dough slice to add or reduce product weight; dough slice on conveyor belt will be handled with strip or net shaped pattern through automatic handler, then rolled into strip shape through roller and auxiliary roller; stuffing can be added in dough rolling process; to make block-shaped products, start the power supply of cutting table and set cutting length to determine the size and weight; velocity synchronous control function can make the operation more convenient; forming machine can produce stuffing hamburger and puff pastry; automatic tray arranging machine can make the operation more convenient for finished products. The unit is mainly used in producing bread, hamburger, puff pastry, French roll, French bread, pulled bread, caterpillar-like bread, lobster roll bread, honeycomb bread, drawbench bread, baguette, stuffing bread, stuffed hamburger and Swiss roll.

## HYM-II 型多功能面包机组

HYM-II type multifunction bread production line



型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYM - I	5800x720x1560	1000-12000	4.5KW
HYM - II	12000x720x1560	1000-24000	8.8KW



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## HY-320 型 月饼生产线

HY-320 type mooncake production line



HY-320 型月饼自动生产线由多功能包馅机、月饼成型机、自动排盘机组成。操作系统采用 PLC 和触摸屏，设备操作易学易懂，速度无级可调，具有记忆功能。包馅机能适应不同馅料可出颗粒馅料、双重馅料，如五仁馅、莲蓉馅、豆沙馅、水果馅等，皮比例可任意调整。

mooncake production line is made up of multi-functional encrusting machine, mooncake forming machine and automatic tray arranging machine; with PLC, touch screen and memory function adopted in the operating system, it is simple to operate the machine, and the speed is continuously variable and adjustable. Encrusting machine can fit different kinds of fillings and make granule filling and dual filling such as five-nuts, lotus seed paste, sweet bean paste and fruit flavor filling. The proportion of stuffing and skin can be adjustable.

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HY-320	4100x890x1700	1000-6000	4.8KW



## HY-320 型 自动压面整形机组

HY-320 type Automatic dough pressing and shaping unit



自动智能连续压面机组由连续压面机、面片整形分割机、输送机组成。面块由底部输送机自动输送给压面机，S 型连续式折叠碾压，可增加面皮之筋性与组织的细密度及光泽可设定压面次数 (1-99 次) 和关机时间 (0-60sec) 以及调整面皮厚度 (0.8-1.8mm) 自动撒粉系统可设定撒粉量减少劳动强度，操作更加安全。压好的面片自动过渡到面片整形分割机，同时压面机自动回位。整形分割机可调整面皮宽度及厚度，更方便成型机操作，使产品重量、形状更稳定，面皮组织做进一步扩展。可增设切刀，将面片做多片切割。

The intelligent automatic and continuous dough pressing unit is made up of continuous dough pressing machine and dough slice separating machine. Dough pieces are delivered automatically to dough pressing machine, S-shape continuous folding pressing can increase the toughness of dough skin, fineness and gloss. It is allowed to set the frequency of pressing (1-99 times), shutdown time (0-60 seconds) and adjust the thickness of dough slice (0.8-1.8mm). Automatic powder sprinkling system can arrange the volume to reduce labor intensity and ensure safe operation. The well-prepared dough slice will be delivered to shaping separating machine and dough pressing machine will return to its position. The shaping separator can adjust the thickness and width of dough slice, convenient for forming machine operation, making product weight and shape stable and further expanding dough slice. Cutters can be added to cut dough slice for multiple ones.

### 参数 parameter

型号 Type	外形尺寸 Size(mm)	机器重量 Machine weight	功率 Power
HY-320	4800x1100x1400	850KG	6KW



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绿豆饼 <糕>、老婆饼、黄山烧饼、金华酥饼、云南鲜花饼、苏式月饼、四川汤氏麻饼、五仁馅酥饼等。

Puff pastry forming machine is made up of host, flower pattern forming one and charger. It can make puff pastry with distinct tastes of different areas (Northeast sugar puff pastry, Fujian mung bean pastry (cake), sweetheart pastry, Huangshan baked cake, Jinhua puff pastry, Yunnan flower cake, Su-style moon cake, Sichuan tang's sesame cake, puff pastry with five-nuts stuffing).



## HYS-V 型 蛋黄酥、榴莲饼成型机组

HYS-V type egg yolk crisp, durian cake forming machine set

## HYS-III 型 酥饼成型机组

HYS-III type puff pastry forming machine set



## HYP-III 型 高速自动排盘机

HYP-III type high-speed tray arranging machine



### 主要特点

1. PLC 控制系统, 并内建记忆程序
2. 全电脑参数管理, 操作界面简单易懂
3. 可设定多种排列方式, 可平行排列, 交叉排列
4. 可根据各种规格的烤盘, 定制特殊的机型。

### Main features

1. PLC control system and in-built memory procedure;
2. Full computer parameter management, simple and understandable operating interface;
3. Multiple lining method can be optional, parallel or crossing;
4. Special model can be customized for baking tray with special specification.

### 参数 parameter

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYP-III	1500x940x1800	1000-15000	2.8KW



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## HYW-8000

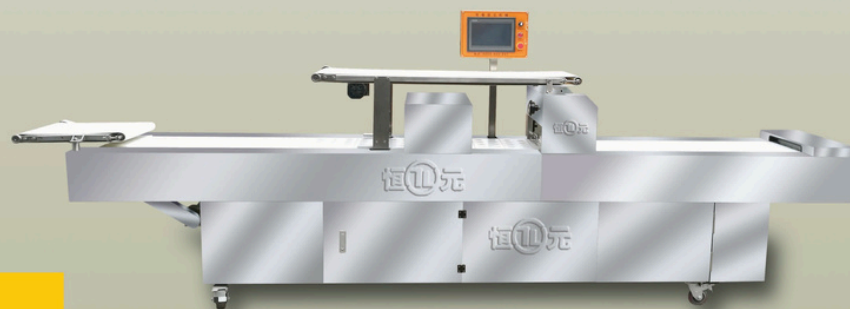
### 型 全自动杂粮包、窝头成型机

HYW-8000 type full-automatic multi-grain bun, steamed corn bread forming machine



The machine adopts frequency speed control, photoelectric tracking and accurate positioning. PLC control and touch screen operation make the use convenient and have features of small noise, less floor space and high yield, universally applicable for quick-frozen food manufacturer and cooked wheaten food producer. Main products include cereal pastry made of buckwheat and corn.

Type	Size(mm)	Capacity(pcs/h)	Power
HYW-8000	4200x600x1550	1000-10000	2.2KW



## HYB-III 型 灌汤包机组

HYB-III type Soup steamed stuffed bun machine



## HYB-IV 型 包子多功能组合机组

HYB-IV type multi-functional combination machine of stuffed bun



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## HYG-III 型 豆沙包、光头包机组

HYG-III type smashed bean bun and smooth bun making machine set



光头包机组,由主机、捏花成型机、加馅机配套单机组成。生产不同地区特色的花式面点(如豆沙包、奶黄包、南瓜包、开口奶黄包、寿桃包、蘑菇包、核桃包、象形动物包等)面皮经过压面轮和辘面装置的碾压延展,使面皮更有光泽、品质更加稳定;通过分离式加馅机加馅,再经由卷轮及辅助卷轮将面皮卷成条状;开启分离式捏花机,并设定其切断的长度尺寸及重量大小,成品表面光滑、美观;具同步调速功能,操作更加方便。独立切刀刀座经久耐用,清洗方便。增加开花机实现全自动生产核桃包、蚕蛹包、榴莲包等。

smooth bun unit is made up of host, pattern shaping machine and matching device of stuffing feeding machine to make fancy pastry with features in different areas (such as smashed bean bun, custard bun, pumpkin bun, mouth-open custard bun, birthday peach bun, mushroom bun, walnut bun and animal-shape bun). Slices of dough are brighter and have more stable quality after rolled and extended by roller and face welding device; then slice of dough will be rolled into strip shaped one by roller and auxiliary roller after stuffed through separable charger; start the separable flower pattern forming machine and set its cutting length to confirm product size and weight; velocity synchronous control function can make the operation more convenient. Independent blade post is durable and convenient to clean. Blossoming machine is added to make walnut bun, chrysalis bun and durian bun.

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYG-III	4300x700x1500	1000-6000	3.5KW

## HYL-II 型 全自动银丝卷机

HYL-II type Special production line for silver wire



采用仿人工卷面式卷法,不破坏面筋弹性,分离式馅料,更换更容易,流水线生产模式,节省人工,产品大小、皮馅比例,皆可调节。

The method of imitation artificial divide is used to prevent from destroying the elastic band of surface. Separating type stuffing bucket makes replacing easier. Pipeline production mode is good for saving labor. Product size and skin filling ratio can be adjusted.



参数 parameter

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYL-II	5300x700x1600	1000-12000	4KW



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## HYD-86 型 多功能切断机

HYD-86 type knife cut steamed bun forming machine



## HYD-86III 型 多功能切断机

HYD-86 III type knife cut steamed bun forming machine



刀切馒头成型机仿手工制作，采用压制工艺，不破坏面筋、面筋度高、口感好、外形美观。主要电器原件采用国际名牌产品，性能稳定。面带厚度、成型、切段大小均可调，操作方便；本机采用高品质数字控制，人性化的控制面板，控制准确可靠；结构合理，拆装维修容易，清洗方便；对面粉质量要求不高，且适合各种工作场所，工作效率相当于12到18个工人同时手工制作馒头，真正的低投入、高收效，节省投资；产品多样化，可生产各种刀切馒头、方馒头、烧饼馒头、红糖馒头、银丝卷等。

The thickness, shape and section of dough belt can be adjustable and the operation is convenient; the machine adopts high-quality digital control and humanized control panel for accurate and reliable manipulation; it has lower requirement on the quality of flour, appropriate for all sorts of workplaces; its working efficiency is equal to the workload of 12-18 labors of making steamed buns simultaneously, which really realizes lower input, high efficiency and investment saving; the machine can make diversified products such as knife cut steamed bun, square bun, roast bun, brown sugar bun and silver thread roll.

参数 parameter

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYD-86	4500x700x1600	1000-12000	2.8KW
HYD-86III	5500x700x1600	1000-15000	3.3KW



## HYZ-II 型 折叠式、卷面式花卷机

HYZ-II type folding and rolling steamed roll machine

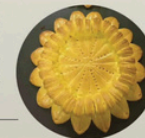


该机是生产花卷理想设备，主要适用于自动化生产，广泛运用于面点、面食加工行业。按照面点工艺要求的动力学科学设计，以确保制品密度，从而保证了制品气孔的均匀细腻，面筋度高、持水性绝佳，且制品表面光亮细腻、口感滑爽，远远超过手工制作的产品。采用折皮工艺，成品层次感较强。面带厚度、成型、切段大小均可调，操作方便（可根据客户要求制作三折、五折面皮）全新撒葱、刷油系统确保撒料均匀、涂抹均匀。主要机件均采用不锈钢，电器原件采用国际名牌产品，外形美观，符合国家食品卫生标准。自动化程度高，定量准确，使得制品大小统一。结构合理，拆装维修容易，清洗方便。

This machine is the ideal equipment in producing steamed roll, mainly applicable for automatic production and widely used in pastry and pasta processing industry. Folding process is adopted to ensure stronger layering of finished products. The thickness of skin and quantity of dough belt can be adjustable and the operation is convenient (three-fold and five-fold dough slice can be tailored according to client's requirement), brand new chopped scallion scattering and oil brushing system can ensure uniform covering and sprinkling. Higher degree of automation and accurate quantity determination make finished products uniform in size. Reasonable structure makes dismantling easy and cleaning work convenient.

参数 parameter

型号 Type	外形尺寸 Size(mm)	每小时产量 Capacity(pcs/h)	功率 Power
HYZ-II	6300x700x1600	1000-12000	2.5KW



## HYG- I,II,III 型 仿手工擀饼机

HYG- I,II,III type handwork-imitating cake rolling machine



Weight	Size(mm)	Capacity(pcs/h)	Power
200KG	1180x750x1200	1000-4000	1.5KW

### ●HY-N10 型 分离式自动捏花机

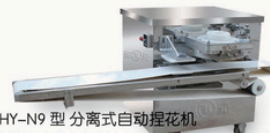
HY-N10 type separable automatic pattern shaping machine



型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-N10	1480x800x760	150KG	1.5KW

### ●HY-N9 型 分离式自动捏花机

HY-N9 type separable automatic pattern shaping machine



型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-N9	1350x860x760	180KG	1.4KW



### ●HY-JII 型 自动加馅机

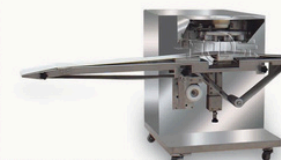
HY-JII type automatic stuffing feeding machine

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-JII	750x530x1600	120KG	1.5KW



### HY-JIII 型 自动加馅机

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-JIII	750x500x1500	120KG	1.2KW



### ●HY-N6 型 分离式自动捏花机

HY-N6 type separable automatic pattern shaping machine

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-N6	1300x800x780	180KG	1.4KW



### ●HY-G9 型 分离式自动捏花机

HY-G9 type separable automatic pattern shaping machine

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-G9	1380x960x700	180KG	1.8KW



### ●HY-Q90 型 分离式切台

HY-Q90 separable cutting table

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-Q90	2200x660x1600	190KG	1.5KW



### ●HY-PI 型 自动拍扁机

HY-PI automatic flattening machine

型号 Type	外形尺寸 Size(mm)	重量 Weight	功率 Power
HY-PI	1650x660x1000	120KG	0.5KW



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